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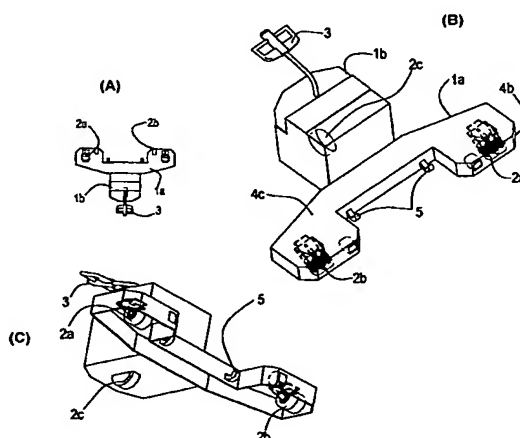
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(54) Title: **A MATERIALS HANDLING SYSTEM**



(57) Abstract: A materials handling system comprising, a mobile work station and a self propelled tug, said mobile workstation having a roller conveyor supported on a workstation chassis, said chassis having castors engageable with a floor and a tow bar extending from at least one of a side or end of said chassis, said tug having a body mounted on at least three ground engageable wheels and a tow bar hitch adapted to couple with said extended tow bar such that the rotary axis of at least one of the tug wheels is at least as close to the workstation chassis as the tow bar.